

## 2. TABLE

### CORESPONDENȚĂ ÎNTRE GRADELE DE FINISARE A SUPRAFEȚELOR

UNI 6902-71 6903-71	AISI	DIN 17440	Ciclul tehnologic al produsului siderurgic
–	–	a	laminat la cald - fără tratament termic nedecapat
–	–	I c	laminat la cald - tratat termic nedecapat
F1	F1	II a	laminat la cald - tratat termic decatat
–	–	III a	laminat la rece - fără tratament termic
2D	2D	III b	laminat la rece - tratat termic - decapat
2B	2B	III c	laminat la rece - tratat termic - decapat dresat
BA	BA	III d	laminat la rece - tratat termic în atmosferă controlată

### TABLĂ ANTIDERAPANTĂ



### GREUTATE TEORETICĂ TABLE

FORMAT		1000 x 2000	1000 x 3000	1000 x 4000	1250 x 2500	1250 x 3000	1250 x 4000	1500 x 3000	1500 x 4000	1500 x 6000	2000 x 4000	2000 x 6000	2500 x 6000
MQ													
Grosime (mm)	Greutate kg/m <sup>2</sup>												
0,3	2,4	4,8	7,2	9,6									
0,4	3,2	6,4	9,6	12,8									
0,5	4,0	8,0	12,0	16,0	12,5	15,0	20,0						
0,6	4,8	9,6	14,4	19,2	15,0	18,0	24,0						
0,7	5,6	11,2	16,8	22,4	17,5	21,0	28,0						
0,8	6,4	12,8	19,2	25,6	20,0	24,0	32,0	28,8	38,4	57,6			
0,9	7,2	14,4	21,6	28,8	22,5	27,0	36,0	32,4	43,2	64,8			
1,0	8,0	16,0	24,0	32,0	25,0	30,0	40,0	36,0	48,0	72,0			
1,2	9,6	19,2	28,8	38,4	30,0	36,0	48,0	43,2	57,6	86,4			
1,5	12,0	24,0	36,0	48,0	37,5	45,0	60,0	54,0	72,0	108,0	96,0	144,0	
2,0	16,0	32,0	48,0	64,0	50,0	60,0	80,0	72,0	96,0	144,0	128,0	192,0	
2,5	20,0	40,0	60,0	80,0	62,5	75,0	100,0	90,0	120,0	180,0	160,0	140,0	
3,0	24,0	48,0	72,0	96,0	75,0	90,0	120,0	108,0	144,0	216,0	192,0	288,0	
3,5	28,0	56,0	84,0	112,0	87,5	105,0	140,0	126,0	168,0	252,0	224,0	336,0	
4,0	32,0	64,0	96,0	128,0	100,0	120,0	160,0	144,0	192,0	288,0	256,0	384,0	480,0
5,0	40,0	80,0	120,0	160,0	125,0	150,0	200,0	180,0	240,0	360,0	320,0	480,0	600,0
6,0	48,0	96,0	144,0	192,0	150,0	180,0	240,0	216,0	288,0	432,0	384,0	576,0	720,0
7,0	56,0	112,0	168,0	224,0	175,0	210,0	280,0	252,0	336,0	504,0	448,0	672,0	840,0
8,0	64,0	128,0	192,0	256,0	200,0	240,0	320,0	288,0	384,0	576,0	512,0	768,0	960,0
10,0	80,0	160,0	240,0	320,0	250,0	300,0	400,0	360,0	480,0	720,0	640,0	960,0	1200,0

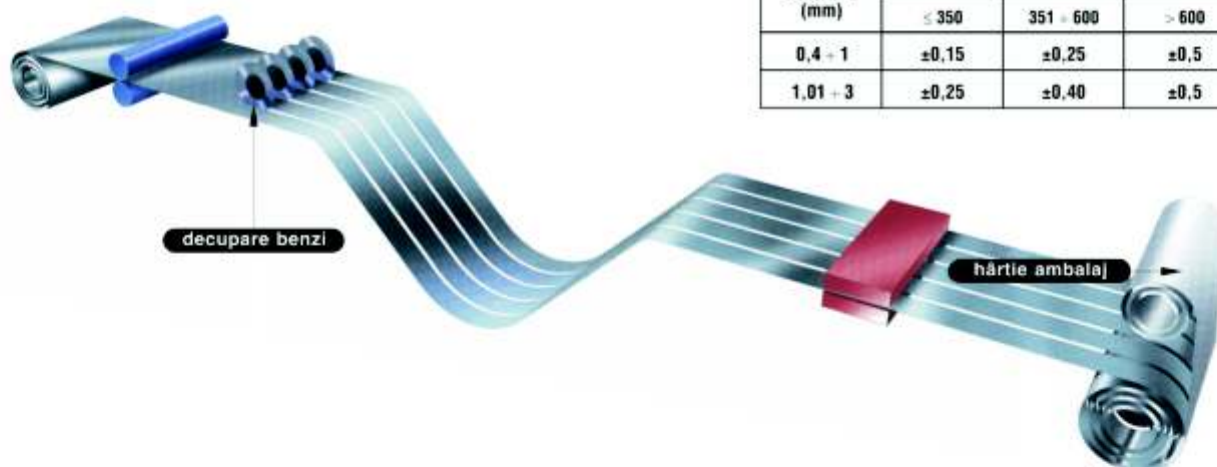
## BENZI

### CARACTERISTICI TEHNICE

	GROSIME (mm)		LĂTIMEA LA IEȘIRE (mm)		DIAMETRU INTERIOR (mm)		DIAMETRU EXTERIOR (mm)		GREUTATE MAX (tone)	
	MIN	MAX	MIN	MAX	INTRARE	IEȘIRE	INTRARE	IEȘIRE	INTRARE	IEȘIRE
<b>SLITTER 600</b>	0,3	4,0	15	620	400 500 600	400 500	1500	1500	8	5
<b>SLITTER 1500</b>	0,3	4,0	24	1550	500 600	500	1850	1650	15	15

### TOLERANȚE

GROSIME (mm)	LĂTIME (mm)		
	≤ 350	351 - 600	> 600
0,4 - 1	±0,15	±0,25	±0,5
1,01 - 3	±0,25	±0,40	±0,5

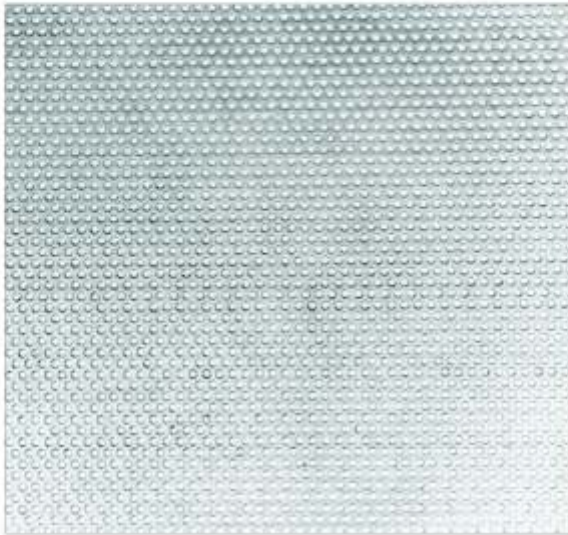


### TABLE PERFORATE

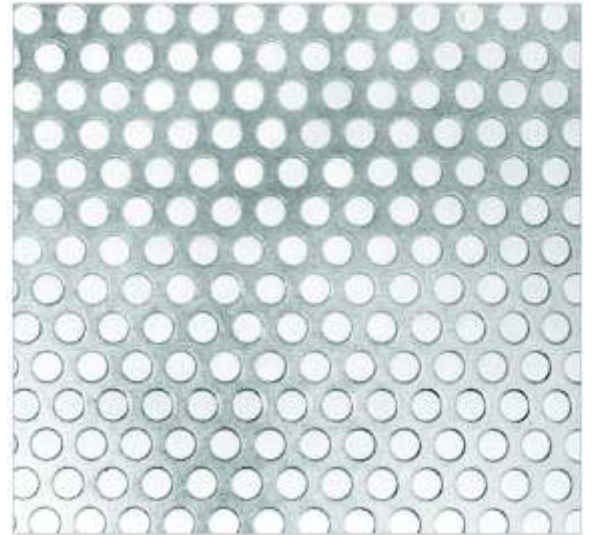
Ø gaură (mm)	Distanța între axe (mm)	Raport gol/plin (%)	Grosime (mm)
8	12	40	0,5-0,8-1-1,5-2
	14	30	3-4-5-6
	15	26	8
10	15	40	0,5-0,8-1-1,5-2
	17	32	3-4-5-6-8
	18	28	10
12	18	40	0,5-0,8-1-1,5-2-3-4-5
	20	33	6-8
	22	27	10
15	22	42	0,5-0,8-1-1,5-2
	24	35	3-4-5-6-8-10
20	30	40	0,8-1-1,5-2
	35	30	3-4-5-6-8-10
25	30	60	0,8-1-1,5-2
	32	55	3-4-5-6-8
	34	50	10
30	40	51	1,5
	45	40	2-3-4
	50	33	5-6-8-10
35	50	44	2-3-4-5-6-8-10
40	55	48	2-3-4-5-6-8-10
50	70	46	3-4-5-6-8-10
60	85	44	5-6-8-10
80	110	48	5-8-10
100	130	54	5-10

Ø gaură (mm)	Distanța între axe (mm)	Raport gol/plin (%)	Grosime (mm)
0,5	1,5	10	0,5
0,6	1,5	15	0,5
0,8	1,6	23	0,5
	2	15	0,8
1	2	22	0,5-0,8-1
1,25	2,5	23	0,5-0,5-1
1,5	2,75	27	0,5
	3	23	0,8-1-1,5
2	3,5	30	0,5-0,8-1
	3,75	26	1,5
	4	23	2
2,5	4	35	0,5-0,8-1
	4,25	30	1,5-2
3	5	33	0,5-0,8-1
	5,25	30	1,5
	6	23	3
4	6	40	0,5-0,8-1
	7	30	1,5-2-3-4
5	8	35	0,5-0,8-1-1,5-2-3
	9	28	4
	10	23	5
6	9	40	0,5-0,8-1-1,5-2-3
	10	33	4-5-6
7	10	44	0,5-0,8-1-1,5
	10,5	40	2-3
	12	30	4-5-6

**TABLĂ PERFORATĂ**  
Ø 0,8 mm



**TABLĂ PERFORATĂ**  
Ø 3 mm



### **GĂURI RECTANGULARE**

Găurile rectangulare pot fi:

- rotunjite



- sau cu colțuri ascutite



În plus, în funcție de poziția găurilor, tablele pot fi:

cu găuri rotunjite alternative



cu găuri rotunjite paralele



cu găuri cu colțuri ascuțite alternative



cu găuri cu colțuri ascuțite paralele



În funcție de poziția laturii mari a găurii rectangulare în raport fie cu lățimea sau cu lungimea tablei, se pot clasifica în:

- a) găuri rotunjite (sau ascuțite), alternative (sau paralele), dispuse de-a lungul laturii mici a tablei
- b) găuri rotunjite (sau ascuțite), alternative (sau paralele), dispuse de-a lungul laturii mari a tablei

### **DISCURI**

Grosimi: 0,4 - 4 mm  
Diametre: 200 - 500 mm

